

Classic Instruments

1973 - 1987
CHEVY TRUCK

Installation Manual

Table of Contents

Welcome from the Team at Classic Instruments!	3
Gauge Mounting.....	4
Gauge Cluster Wiring	6
Pulse Signal Generator [SN16] Installation	8
Temperature Sender Installation	8
Oil Pressure Sender Installation.....	9
Gauge Wiring Diagram	10
Fuel Gauge Setup	11
Speedometer & Tachometer Calibration.....	11
Entering Calibration Mode:	11
Tachometer Cylinder Setup:	12
Tachometer Signal Type Setup:	12
Speedometer “Instant” Calibration:	13
Speedometer “Real-Time” Calibration:	13
“Measured Mile” Calibration:.....	14
Reset Gauge Calibration to Factory Defaults:.....	14

Welcome from the Team at Classic Instruments!

Our congratulations and appreciation for your purchase of one of the finest quality sets of specialty instruments ever produced! Your instrument set has been conceived, designed, and manufactured by Classic Instruments, Inc. in the U.S.A. Each instrument has been tested and certified for accuracy and quality before packaging and shipping.

For trouble-free installation and operation follow the instructions exactly as outlined. Your instruments were assembled to precise specifications and although each has a seven (7) year warranty covering defective parts and workmanship – this warranty will not cover instruments or sender units which have been installed incorrectly.

Follow our recommended procedures for installation and proper hookup to maintain the value and appearance of your instrument set during many future years of accurate and dependable service!

LIMITED WARRANTY

Classic Instruments, Inc. (CI) warrants to the original purchaser that any CI product manufactured or supplied by CI will be free from defects in material and workmanship under normal use and service for a period of seven (7) years from date of purchase.

Improper installation, use of sending units other than CI's or attempted repair or adjustments by other than CI shall void this warranty. Disassembly of any instruments or senders for whatever reason shall specifically void this warranty.

It's always easy to look to a part for an issue with your set. Before you conclude that a part may be bad, thoroughly check your work. Today's semiconductors and passive components have reached incredibly high reliability levels, but there is still room for error in our human construction skills. However, on rare occasions a sour part can slip through. Please be aware that testing can usually determine if the part was truly defective or damaged by assembly or usage. Don't be afraid of telling us that you "blew it", we're all human and in most cases, replacement parts are very reasonably priced.

Purchaser requesting a product to be repaired or replaced under warranty must first call CI at 1-800-575-0461 before the return of defective part. Send defective part to 826 Moll Drive, Boyne City, MI 49712, USA. Include a written description of the failure with defective part.

Purchaser agrees and accepts that under no circumstances will a warranty replacement be furnished until CI has first received, inspected, and tested the returned part.

All other warranties expressed or implied are hereby excluded including any implied warranty of merchandise and implied warranty of fitness for a particular purpose. The sole and exclusive remedy for breach of this warranty is limited to the replacement set forth above.

It is expressly agreed that there shall be no further remedy for consequential or other type of damage, including any claim for loss of profit, engine damage or injury.

TECHNICAL ASSISTANCE

1-800-575-0461

OR

Visit our website for the latest in gauge design and updates to our installation manual

www.classicinstruments.com

Gauge Mounting

- 1) Remove the original gauge cluster from the dash and retain all hardware to use in the installation of the new gauge cluster.
- 2) Test fit the gauge cluster to the dash bezel.
 - a. Install the lower left screw of the bezel to the cluster using an original screw.



- b. Due to differences in dash bezels from year to year, the upper aluminum standoffs are adjustable. Loosen these from the cluster and adjust them to fit the bezel. Use the black screws provided to secure the bezel to the aluminum standoffs.

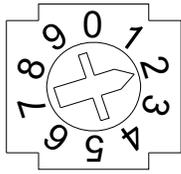


- c. Once the alignment is satisfactory, re-tighten the standoffs to the cluster.
- 3) Check the length of the included turn signal tubes.



- a. Some bezels will require the tubes to be trimmed to length; others will slide into the bezel without any modification.
- b. Use black electrical tape to temporarily hold the tubes in place for installation if needed. The tubes will be held in place by the cluster and bezel with the permanent installation.

- 4) Remove the bezel from the new gauge cluster.
- 5) Complete the wiring and plug the new gauge harness into the back of the cluster.
- 6) Make sure the fuel selector switch on the back of the gauge cluster matches your fuel sender's resistance range.



1 = 0-30	6 = 16-158
2 = 0-90	7 = 240-33
3 = 75-10	8 = 240-33
4 = 10-180	9 = 240-33
5 = 40-250	0 = 240-33

- 7) Install the new gauge cluster using the original hardware.
- 8) Re-install the dashboard pieces.

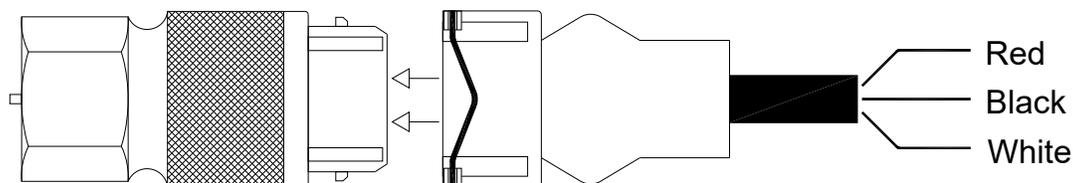
Gauge Cluster Wiring

- 1) *There were many variations of wire harnesses used in 1973-1987 trucks. It would be helpful to obtain a service manual for your specific year truck to help identify the wires of the original gauge harness. You will need to modify the original harness to mate with the new gauge cluster.*
- 2) *Always disconnect the vehicle battery before wiring any gauge.*
- 3) *Connect a switched +12VDC power source to the **Pink** wire of the gauge wire harness. We recommend using a dedicated power source (i.e. separate fuse on fuse panel) to avoid possible problems caused by bad “noisy” power.*
- 4) *Connect a good chassis ground to the **Black** wire of the gauge wire harness. We recommend using a dedicated chassis ground (not stacked with other ground wires) to avoid possible problems caused by a bad ground.*
- 5) *Connect one of the following speed signals to the **Purple** wire of the gauge wire harness:*
 - a. *White signal wire from a pulse signal generator [SN16]*
 - i. *Connect the RED power wire of the SN16 to the **RED** wire of the gauge wire harness.*
 - ii. *Connect the BLACK ground wire of the SN16 to the **BLACK / WHITE** wire of the gauge wire harness.*
 - [OR]
 - b. *One (either) wire of an electronic transmission 2-wire vehicle speed sensor [VSS].*
 - i. *Connect the other wire of the VSS to the **BLACK / WHITE** wire of the gauge wire harness.*
 - [OR]
 - c. *Speedometer Signal wire of a vehicle computer [PCM]. Also set the filter switch on the back of the gauge cluster to **ON**.*
- 6) *Connect a tachometer signal to the **White** wire of the gauge wire harness.*
 - a. ***STANDARD POINTS & CONDENSER SYSTEM***
 - i. *Connect to the negative side of the coil (usually marked as “-“).*
 - b. ***GMC – HEI (High Energy Ignition System)***
 - i. *Connect to the “TACH” terminal on the coil side of distributor cap.*
 - c. ***MSD (Multiple Spark Discharge System)***
 - i. *Connect to the TACH signal from the MSD box.*
 - d. ***VERTEX MAGNETO SYSTEM***
 - i. *Connect to the “KILL” terminal on the side of a Vertex magneto body. An external adapter such as an MSD “Pro Mag Tach Converter” #8132 may be required.*
 - e. ***ACCEL IGNITION COILS***
 - i. *Connect to the negative side of the coil. CAUTION! Some Accel ignition coils require the tach signal wire to be connected to the “+” terminal on the coil! PLEASE carefully read Accel’s instructions before connecting ignition coil.*
 - f. ***MALLORY IGNITION***
 - i. *Connect to the negative terminal side of coil (usually marked as “-“).*
 - g. ***ECM TACHOMETER SIGNAL***
 - i. *Connect to the signal from the computer. The tachometer typically needs to be set on 4 cylinder setting.*
 - h. ***MULTIPLE COIL IGNITION SYSTEMS***
 - i. *A tach adapter may be required for these ignition systems. A tach signal driver such as the MSD #8913, which produces a 12V square wave signal, is recommended. Please check with manufacturer for your specific application.*
 - i. **NOTICE!** *For all other ignition systems please look at the owner’s manual for that system.*

- 7) Connect the fuel level signal to the **Tan** wire of the gauge wire harness.
- 8) Connect the temperature signal to the **Green** wire of the gauge wire harness.
- 9) Connect the oil pressure signal to the **Blue** wire of the gauge wire harness.
- 10) Connect dash light power to the **Grey** wire of the gauge wire harness.
- 11) Connect high beam indicator power to the **Green / White** wire of the gauge wire harness.
- 12) Connect right turn indicator power to the **Purple / White** wire of the gauge wire harness.
- 13) Connect left turn indicator power to the **Blue / White** wire of the gauge wire harness.
- 14) Connect the **Brown** wire of the gauge wire harness to one wire of the included setup button.
 - a. *Connect the other wire of the setup button to ground.*
- 15) *Optional:* Connect warning indicator power the **Yellow** wire of the gauge wire harness.
- 16) *Optional:* Connect warning indicator ground to the **Yellow / Black** wire of the gauge wire harness.

Pulse Signal Generator [SN16] Installation

Attach the signal generator to the transmission speedometer gear housing (where the speedometer cable originally connected). Do not use excessive force to tighten. These signal generators produce approximately 16,000 pulses per mile (PPM).



Red: ----- Power - (to Red wire of gauge harness)

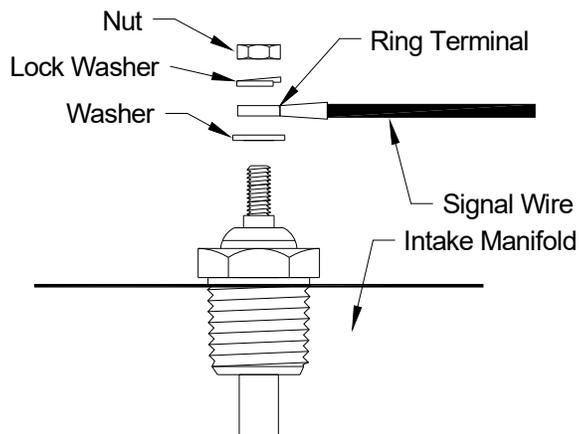
Black: ----- Ground - (to Black / White wire of gauge harness)

White: ----- Signal - (to Purple wire of gauge harness)

Temperature Sender Installation

(Part No. SN22, SN23, SN24 & SN25)

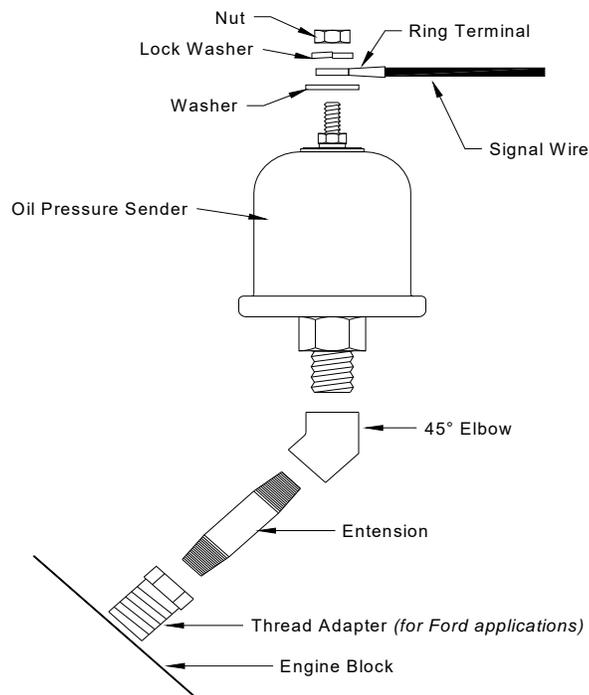
- 1) Disconnect battery before making any connections.
- 2) Install the Classic Instruments temperature sending unit only when the engine is COLD!
- 3) DO NOT use Teflon tape on the threads. These threads are slightly tapered and designed to be self-sealing. The sender uses the threads for its ground connection and sealant may cause a poor ground causing inaccurate readings. If supplemental sealant is needed, we recommend using Loctite C5-A anti-seize. This is a copper based anti-seize which will allow a good electrical connection for the sender ground.
- 4) Install the temperature sender into the intake manifold of your engine if possible. Installing the sender in the engine cylinder head may cause inaccurate temperature readings.
 - a. On GM "LS" engines, the temperature sender mounts on the passenger side of the engine near the rear cylinder. A 12mm thread sender [Part # SN12mm] is available to fit this location.
- 5) Connect a wire from the top terminal of the temperature sender to the **Green** wire of the gauge wire harness.
- 6) Tighten until snug. DO NOT OVER TIGHTEN!



Oil Pressure Sender Installation

(Part No. SN52)

- 1) Disconnect battery before installation.
- 2) Only install Classic Instruments sending units when the engine is COLD.
- 3) DO NOT use Teflon tape on the threads. These threads are slightly tapered (1/8" NPT) and designed to be self-sealing. The sender uses the threads for its ground connection and sealant may cause a poor ground causing inaccurate readings. If supplemental sealant is needed, we recommend using Loctite C5-A anti-seize. This is a copper based anti-seize which will allow a good electrical connection for the sender ground.
- 4) Connect a wire from the top terminal of the oil pressure sender to the **Blue** wire of the gauge wire harness.



GM Installation: The correct location on most GM V8-engines to install the oil pressure sender is under the distributor housing at the rear of the block.

Use the 2 piece bushing kit provided to allow the sender to be mounted at a 45-degree angle pointing towards the driver's knees. This allows the sender to clear the back of the intake manifold, the underside of the distributor housing and also the firewall.

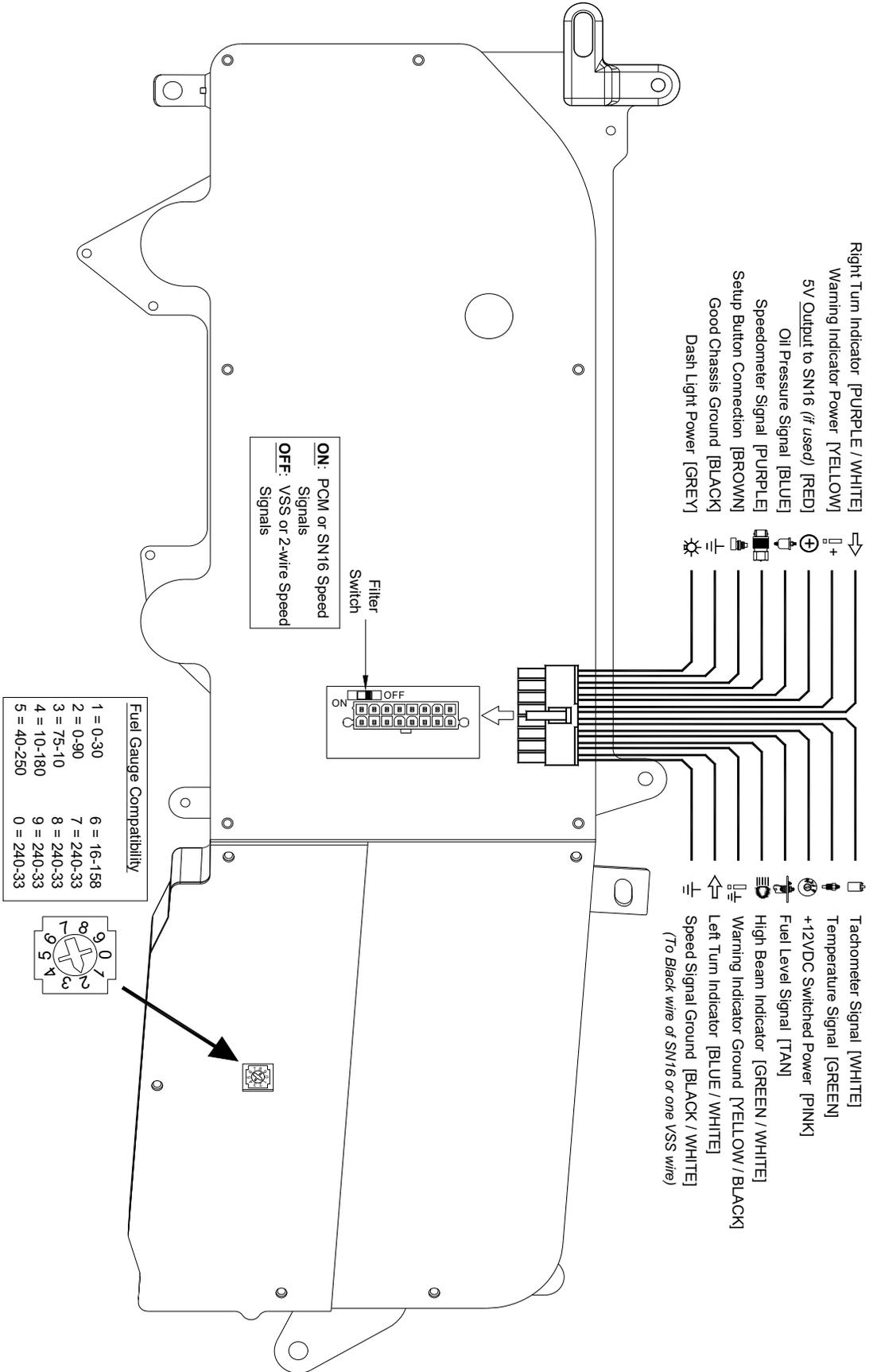
GM Installation – Big Block Engines: We do NOT recommend installing Classic Instrument's oil pressure sender in the opening located just above the oil filter on some big block GM engines. This location may not be a full-pressure passage but instead a "by-pass" oil passageway. Installing our pressure sender at this location may result in some strange low-pressure readings under certain driving conditions. This does not indicate a defective instrument or sender! It simply means you need to move the sender to the correct location.

GM Installation – LS Engines: Install the sender in the oil bypass housing located just above the oil filter. The housing will need to be drilled and tapped to 1/8"NPT.



LS1 Oil Bypass Housing

Gauge Wiring Diagram



Fuel Gauge Setup

The fuel gauge can be set to work with a number of aftermarket and OEM fuel senders. Set the 10-position selector switch on the back of the gauge to match the fuel sender you are using in your tank. Below is the list of selector positions and their corresponding fuel sender compatibility.

Selector Position	Sender Resistance Range
1	0-30 (GM Type 1964 and earlier)
2	0-90 (GM Type 1966 to 1998)
3	75-10 (Ford Type 1986 and earlier)
4	10-180 (VDO)
5	40-250 (GM Type 1998 and later)
6	16-158 (Ford Type 1987 and later)
7	240-33 (Standard Aftermarket)
8	240-33 (Standard Aftermarket)
9	240-33 (Standard Aftermarket)
0	240-33 (Standard Aftermarket)

Speedometer & Tachometer Calibration

Tachometer Indication	Calibration Mode
1000 RPM	Tachometer Cylinder Setup
2000 RPM	Tachometer Signal Type Setup
3000 RPM	Speedometer "Instant" Calibration
4000 RPM	Speedometer "Real-time" Calibration
5000 RPM	Speedometer "Measured Mile" Calibration
6000 RPM	<i>Not Used</i>
7000 RPM	Factory Defaults Reset Mode
8000 RPM	Exit calibration Mode

Entering Calibration Mode:

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) While pressing the calibration button, start the engine.
- 4) Release the pushbutton after the engine is started. The gauge will indicate 70MPH and 1000RPM.

Tachometer Cylinder Setup:

(steps 1-4 may be skipped if the gauge is already in calibration mode)

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) While pressing the calibration button, start the engine.
- 4) Release the pushbutton after the engine is started. The gauge will indicate 70MPH and 1000RPM.
- 5) If necessary, tap the calibration pushbutton to move the tachometer pointer (in 1000RPM increments) until the tachometer indicates 1000RPM.
- 6) With the tachometer indicating 1000RPM, press and hold the calibration pushbutton for 6 seconds. The speedometer pointer will move to indicate the current cylinder setting. (10MPH=1cylinder, 20MPH=2cylinder, 30MPH=3cylinder, 40MPH=4cylinder, 50MPH=5cylinder, 60MPH=6cylinder, 80MPH=8cylinder, 100MPH=10cylinder and 120MPH=12cylinder)
- 7) Tap the pushbutton to change the cylinder setting. The speedometer will cycle through the available settings each time the pushbutton is tapped.
- 8) With the speedometer indicating the desired cylinder setting, press and hold the pushbutton for 6 seconds. The gauge will indicate 70MPH and 8000RPM.
- 9) If you are finished calibrating the gauge, press and hold the pushbutton while the tachometer is indicating 8000RPM for 6 seconds. This will exit the calibration mode and the speedometer and tachometer will return to normal operation. If you want to calibrate another function of the gauge, tap the pushbutton to move the tachometer to the desired calibration mode.

Tachometer Signal Type Setup:

(steps 1-4 may be skipped if the gauge is already in calibration mode)

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) While pressing the calibration button, start the engine.
- 4) Release the pushbutton after the engine is started. The gauge will indicate 70MPH and 1000RPM.
- 5) Tap the calibration pushbutton to move the tachometer pointer (in 1000RPM increments) until the tachometer indicates 2000RPM.
- 6) With the tachometer indicating 2000RPM, press and hold the calibration pushbutton for 6 seconds. The speedometer pointer will move to indicate the current signal type setting.
- 7) Tap the pushbutton to change the signal type setting. The speedometer will cycle between the two options each time the pushbutton is tapped. (50MPH=5V Signal, 120MPH=12V Signal)
- 8) Set the signal type to 5V if using a computer generated tachometer signal. Set the signal type to 12V for all other tachometer signals.
- 9) With the speedometer indicating the desired signal type setting, press and hold the pushbutton for 6 seconds. The gauge will indicate 70MPH and 8000RPM.
- 10) If you are finished calibrating the gauge, press and hold the pushbutton while the tachometer is indicating 8000RPM for 6 seconds. This will exit the calibration mode and the speedometer and tachometer will return to normal operation. If you want to calibrate another function of the gauge, tap the pushbutton to move the tachometer to the desired calibration mode.

Speedometer “Instant” Calibration:

(steps 1-4 may be skipped if the gauge is already in calibration mode)

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) While pressing the calibration button, start the engine.
- 4) Release the pushbutton after the engine is started. The gauge will indicate 70MPH and 1000RPM.
- 5) Tap the calibration pushbutton to move the tachometer pointer (in 1000RPM increments) until the tachometer indicates 3000RPM.
- 6) With the tachometer indicating 3000RPM, press and hold the calibration pushbutton for 6 seconds. The speedometer pointer will move to 0MPH.
- 7) Drive the vehicle at exactly 30MPH. Press and hold the pushbutton while traveling 30MPH. When the calibration is completed, the speedometer will move to indicate 30MPH at which point the pushbutton may be released.
- 8) If you are satisfied with the speedometer calibration, tap the pushbutton once to get back into the main gauge calibration mode. The gauge will indicate 70MPH and 8000RPM. If you would like to re-do the calibration, simply press and hold the pushbutton while traveling 30MPH and hold the pushbutton until the speedometer indicates 30MPH at which point the pushbutton may be released.
- 9) When you are finished calibrating the gauge, tap the pushbutton and the gauge will indicate 70MPH and 8000RPM. Then, press and hold the pushbutton for 6 seconds. This will exit the calibration mode and the speedometer and tachometer will return to normal operation. If you want to calibrate another function of the gauge, tap the pushbutton to move the tachometer to the desired calibration mode.

Speedometer “Real-Time” Calibration:

(steps 1-4 may be skipped if the gauge is already in calibration mode)

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) While pressing the calibration button, start the engine.
- 4) Release the pushbutton after the engine is started. The gauge will indicate 70MPH and 1000RPM.
- 5) Tap the calibration pushbutton to move the tachometer pointer (in 1000RPM increments) until the tachometer indicates 4000RPM.
- 6) With the tachometer indicating 4000RPM, press and hold the calibration pushbutton for 6 seconds. The speedometer pointer will move to indicate the speed with the current calibration (which you will need to adjust to make correct).
- 7) Press and hold the pushbutton to increase the indicated speed. Release the pushbutton to stop increasing the speed.
- 8) If necessary, press and hold the pushbutton again to decrease the indicated speed. Release the pushbutton to stop decreasing.
- 9) Press and hold the pushbutton once more to increase the indicated speed. Etc...
- 10) Once the correct speed is dialed in on the speedometer, wait 10 seconds and then tap the pushbutton. The gauge will indicate 70MPH and 8000RPM.
- 11) If you are finished calibrating the gauge, press and hold the pushbutton while the tachometer is indicating 8000RPM for 6 seconds. This will exit the calibration mode and the speedometer and tachometer will return to normal operation. If you want to calibrate another function of the gauge, tap the pushbutton to move the tachometer to the desired calibration mode.

“Measured Mile” Calibration:

(steps 1-4 may be skipped if the gauge is already in calibration mode)

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) While pressing the calibration button, start the engine.
- 4) Release the pushbutton after the engine is started. The gauge will indicate 70MPH and 1000RPM.
- 5) Tap the calibration pushbutton to move the tachometer pointer (in 1000RPM increments) until the tachometer indicates 5000RPM.
- 6) With the tachometer indicating 5000RPM, press and hold the pushbutton for 6 seconds. The speedometer pointer will move to 30MPH.
- 7) Begin driving a measured mile.
- 8) At the end of your measured mile, press and hold the pushbutton for another 6 seconds. The gauge will indicate 70MPH and 8000RPM.
- 9) If you are finished calibrating the gauge, press and hold the pushbutton while the tachometer is indicating 8000RPM for 6 seconds. This will exit the calibration mode and the speedometer and tachometer will return to normal operation. If you want to calibrate another function of the gauge, tap the pushbutton to move the tachometer to the desired calibration mode.

Reset Gauge Calibration to Factory Defaults:

(steps 1-4 may be skipped if the gauge is already in calibration mode)

- 1) Start with power to the gauge OFF.
- 2) Press and HOLD the calibration pushbutton.
- 3) While pressing the calibration button, start the engine.
- 4) Release the pushbutton after the engine is started. The gauge will indicate 70MPH and 1000RPM.
- 5) Tap the calibration pushbutton to move the tachometer pointer (in 1000RPM increments) until the tachometer indicates 7000RPM.
- 6) With the tachometer indicating 7000RPM, press and hold the pushbutton for 6 seconds. The tachometer will move to 8000RPM.
- 7) If you are finished calibrating the gauge, press and hold the pushbutton while the tachometer is indicating 8000RPM for 6 seconds. This will exit the calibration mode and the speedometer and tachometer will return to normal operation. If you want to calibrate another function of the gauge, tap the pushbutton to move the tachometer to the desired calibration mode.