

2" CLASSIC DROP SPINDLES 55-57 & 58-64 FULLSIZE CHEVY CAR

***HELPFUL HINTS: READ ALL OF THESE INSTRUCTIONS CAREFULLY BEFORE
INSTALLING SPINDLES.***

CUTLASS: 78-88	<u>CALIPERS TO BE USED:</u>	
REGAL: 78-87	EL CAMINO: 78-88	MALIBU 78-83
	CAMARO: 82-89	FIREBIRD: 82-89

	<u>ROTORS: 7/16 THREAD LUG NUTS:</u>	
CUTLASS: 79-81	EL CAMINO: 79-81	REGAL: 79-81
MONTE CARLO: 79-81	GRAND PRIX: 79-81	LEMANS: 79-81

	<u>ROTORS-METRIC THREAD LUG NUTS:</u>	
CUTLASS: 82-89	EL CAMINO: 82-87	MALIBU: 82-83
CAMARO: 82-87	GRAND PRIX: 82-87	
	MONTE CARLO 82-88	

INSTALLATION INSTRUCTIONS:

SPINDLES ARE MARKED RH & LH INSTALL THEM THAT WAY

1. CALIPERS WILL MOUNT TOWARDS THE BACK. CALIPERS SHOULD BE MOUNTED WITH THE BLEEDER SCREW TOWARDS THE TOP.
2. THE ORIGINAL STEERING ARMS SHOULD BE USED AND SHOULD BE BOLTED TO THE NEW McGAUGHY'S SPINDLES USING THE NEW SUPPLIED HARDWARE.
3. BEARINGS AND SEALS FOR THE ABOVE ROTORS SHOULD BE USED.
4. THE BRAKE HOSES TO BE USED ARE FROM A 79-81 CAMARO OR FIREBIRD.
5. BANJO BOLTS FOR THE BRAKE HOSES ARE M-10 THREAD AND ARE USED ON THE ABOVE CALIPERS.
6. BRAKES SHOULD BE PRESSURE BLED OR VACUUM BLED TO INSURE THAT THERE IS NO AIR TRAPPED IN THE BRAKE LINES.
7. AFTER INSTALLING THE SPINDLES, THE FRONT END ALIGNMENT MUST BE CHECKED AND ADJUSTED.
8. CHECK THE TURNING OF THE SPINDLES FOR RUBBING OR HITTING ON THE A-FRAMES. IF THE CORNERS OF THE A-FRAMES RUB, THEN GRIND OFF 1/8" OFF THE CORNERS ON THE A-FRAMES FOR CLEARANCE. REMEMBER THAT AS THE A-FRAME MOVES UPWARD IT ALSO MOVES AWAY FROM SPINDLES GIVING YOU MORE CLEARANCE.
9. WHEN UP-GRADING THE BRAKE SYSTEM TO A DISC / DRUM BRAKE SYSTEM, IT IS NECESSARY TO INSTALL A PROPORTIONING VALVE.
10. WE SUGGEST INSTALLING A DUAL RESERVOIR MASTER CYLINDER AND A POWER BOOSTER.
11. WHEN INSTALLING THE SPINDLES ALWAYS USE THE PROPER TOOLS AND EQUIPMENT TO MAKE THE JOB A SAFE ONE.

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