

*Steering, Brake & Suspension Specialists*

## #CP9427 Installation Instructions

### 1963-1972 Tubular Transmission Crossmember

#### Parts List:

1 ea	Crossmember
4 ea	3/8-16x 1 Gr8 Bolt
4 ea	3/8-16 Gr8 Nut
4 ea	3/8 Lock Washer
8 ea	3/8 Flat Washer

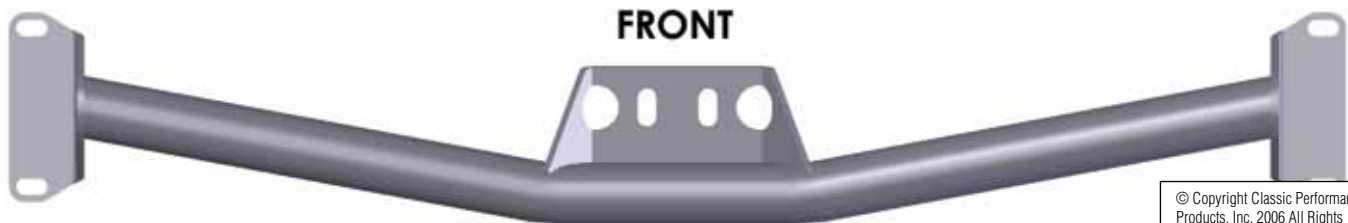
#### Note:

CPP recommends using a new transmission mount (part # 9425 for rubber, or 3-1108G for poly plus) when installing the crossmember. This cross member is a direct bolt in for the TH350 & TH400 transmissions. Some drilling may be required when using an over drive transmission.

#### Instructions:

1. Support the transmission.

2. Remove the bolts that secure the transmission mount to the transmission crossmember.
3. Remove the rivets that secure the transmission crossmember to the frame.
4. Remove the transmission crossmember from the frame.
5. Using the new hardware, bolt the new crossmember to the top of the lower frame rail.
6. Bolt the transmission mount to the crossmember.



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**For technical help call Classic Performance Products Monday thru Friday 8:30am to 5:00pm at (714) 522-2000.**

**Classic Performance Products, Inc. 714.522.2000** | fax 714.522.2500

378 E. Orangethorpe Ave. | Placentia, CA 92870 | [www.classicperform.com](http://www.classicperform.com)